Puzzle 510, Difficulty 3

10	16		7	 	9	18		
	8	 	13	 		27	 	
9		14		16	 	 - - -	 	
	15		23	22	 	9	6	
13				 			19	11
	6				 			
	15	-	16	18			11	14
23				3			 	
1 1 1 1 1		14		 	5	 	15	

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