Puzzle 5318, Difficulty 10

18 1	9	8	24 7	2	8	5	10 6	4
12 5	7	21 4	6	9	9 1	8	16 3	2
25 6	2	3	4	8	5	3 1	7	9
7	1	5	9	3	6	2	4	8
8	6	14 2	* 1	4	7	9	5	3
4	3	9	2	5	8	6	8 1	7
17 9	8	7 =	5 <	6	4	3	2	1
⁵ 3	4 <	6	8	1	9 2	7	27 9	5
2	5	4 1	3	7	9	4	8	6

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